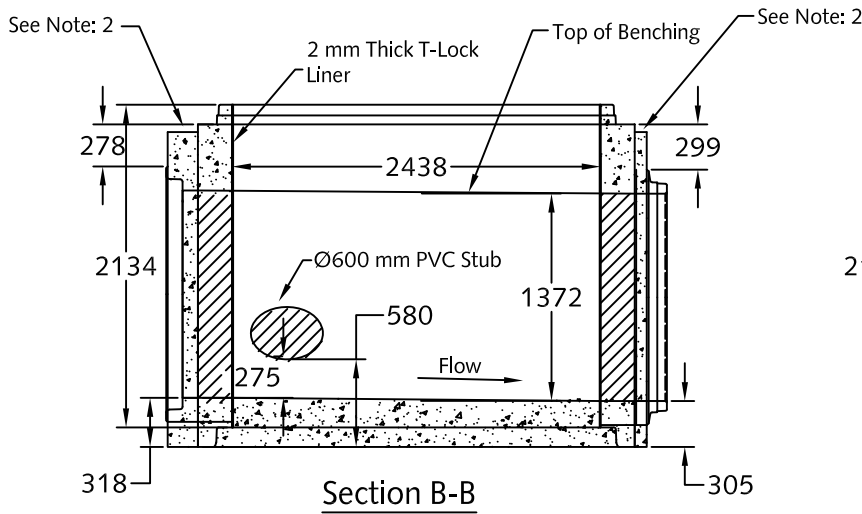
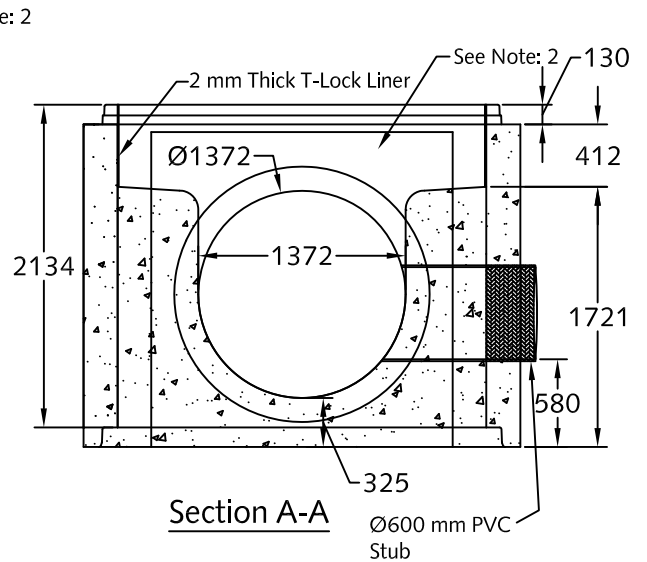


Plan View



Section B-B



Section A-A

Notes:

1. Monolithically prebenched base to be built to ASTM C478, C923, C443 Specifications.
2. Unit c/w external stub to be cast w/Ø1350 bell/spigot joints at inlet/outlet as shown.
3. Unit c/w Ø600 mm PVC Bell stub cast in as shown.
4. Unit c/w lifting insert as required.
Note: Sling angle to the vertical no more than 15°.
5. Benching supplied to provide smooth surfaces from inlet inverts to outlet.
6. Unit supplied w/ 2 mm thick T-Lock Ameron liner as shown.
7. Unit c/w ladder rung as shown.
8. Approximate mass:
 - Total: 18175 kg [40070 lbs].
9. Minimum concrete strength: 28 MPa.
10. Minimum rebar yield strength: 414 MPa.
11. Minimum WWF yield strength: 448 MPa.
12. All dimensions are in millimeters.



DESCRIPTION:

Ø2400 mm
PreBenching Base

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DRAWN BY:	KS	ORIGIN:	CHWK
CHK BY:	JDB/SW/TM	DWG NO:	
DATE:	OCT/09/2009		MHB-2400
SCALE:	1:50		

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