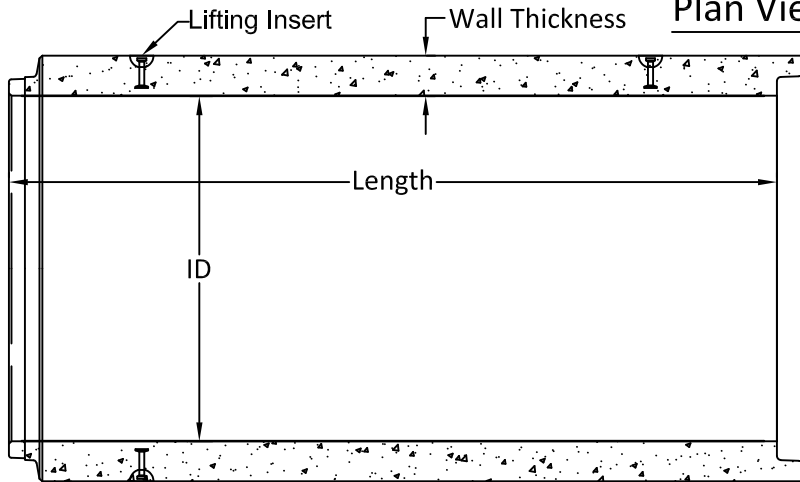
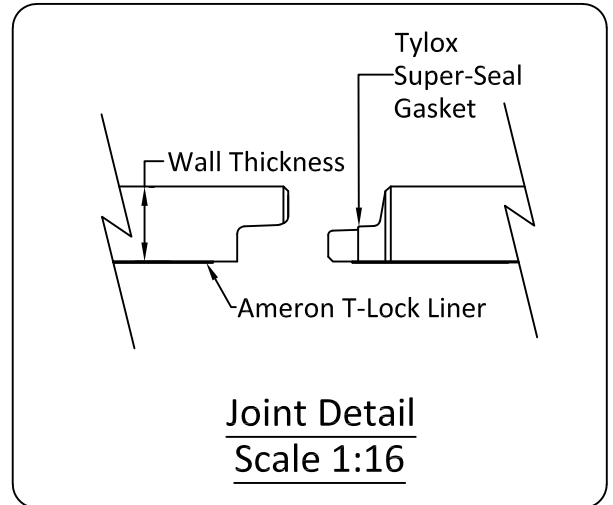


2mm Thick, Ameron "T" Lock Liner

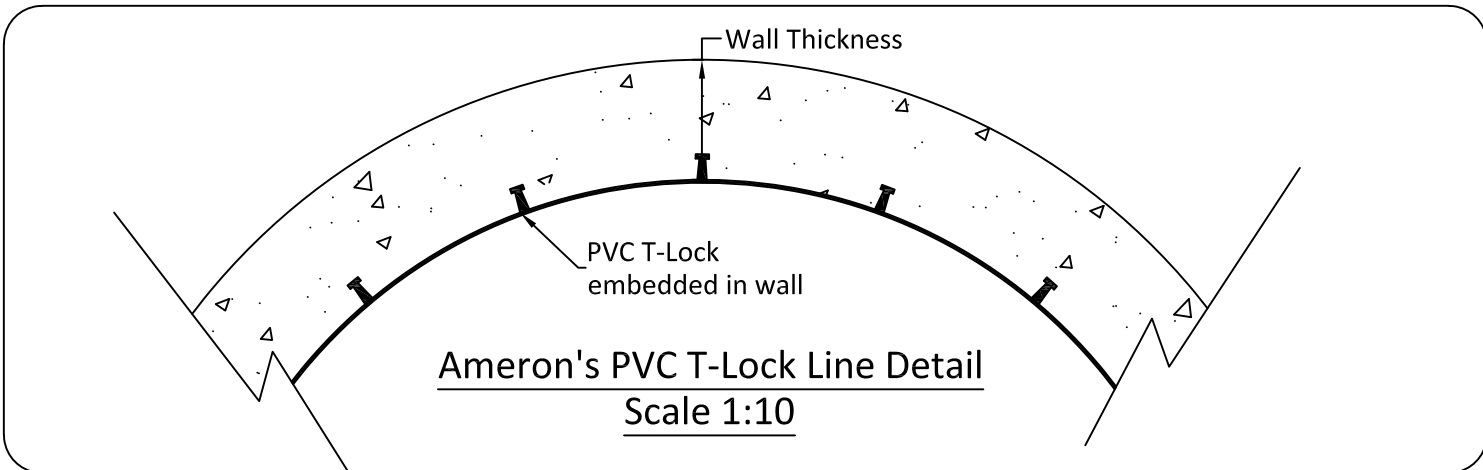
Plan View



Section View



Joint Detail  
Scale 1:16



Ameron's PVC T-Lock Line Detail  
Scale 1:10

**Notes:**

1. Pipe designed in accordance with ASTM specifications C76 or C655.
2. Lined pipe concrete products available in pipe, manhole, etc.
2. Pipe supplied with 2 mm thick Ameron "T" lock liner as shown.
3. Unit supplied w/ lifting inserts as shown.
4. Minimum concrete strength: 28-50 MPa.
5. Minimum rebar yield strength: 414 MPa.
6. Minimum welded wire mesh. yield strength: 448 MPa.
7. All dimensions are in millimeters.



Quality Assurance of products manufactured by The Langley Concrete Group has been verified by the following third party certification programs;



The LANGLEY CONCRETE Group of Companies  
[www.langleyconcretegroup.com](http://www.langleyconcretegroup.com)

DESCRIPTION:  
  
Typical Lined Pipe Details  
  
LANGLEY (604) 533-1656 VICTORIA (250) 478-9581 CHILLIWACK 1-800 667-9600

DRAWN BY: KS	JOB NO.:####-##
CHK BY: JAO	DWG NO: P-L-1.0
DATE: May.10, 2010	REV.
SCALE: 1:30	
<small>This drawing is the property of the Langley Concrete Group of Companies. All information contained herein is confidential and may not be used in whole or in part without written permission from the owner.</small>	LCG Products are held to the governing ASTM, and CSA specification & tolerances.