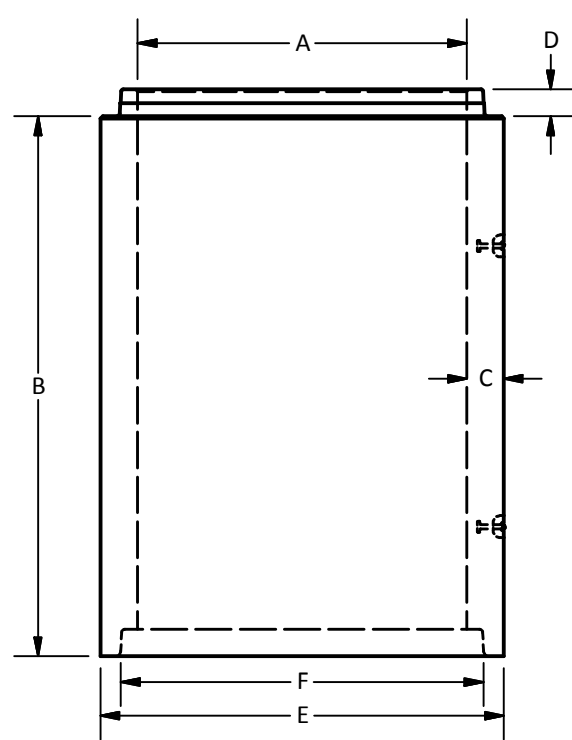


Bell & Spigot Pipe (300 - 900 mm)



Straight Wall - Tongue & Groove Pipe (1050 - 1800 mm)

Notes:

1. Pipe manufactured to the following specifications:
 - Non-reinforced C14-3 pipe: ASTM C14M & CSA A257.1
 - Reinforced C76 pipe: ASTM C76-II, III, IV, V & CSA A257.2
2. 300-1800 mm pipe available with "SuperSeal" self lubricated gasket if required.
3. 300-450 mm pipe manufactured in Chilliwack production facility.
4. Sanitary tested pipe available upon request.
5. Min. concrete strengths to meet or exceed specific ASTM & CSA specs.
6. All dimensions are in millimeters.

Langley Concrete Group-Lombard Pre-cast Inc. Bell & Spigot Pipe Dimension

Pipe Diameter	Actual Diameter (mm) A	ASTM Class	Pipe Length (m) B	Size of Wall	Wall Thickness (mm) C	Spigot Length (mm) D	Bell Width (mm) E	Bell Diameter (mm) F	Pipe Weight (kg/m)
300	305	C76	2.50	B Wall	57	90	508	389	190
300	305	C14	2.50	B Wall	57	90	508	389	190
375	381	C76	2.50	B Wall	57	90	606	478	230
375	381	C14	2.50	B Wall	57	90	606	478	230
450	457	C76	2.50	B Wall	64	95	702	571	300
450	457	C14	2.50	B Wall	64	95	702	571	300
525	533	C76	2.50	B Wall	70	123	795	654	376
525	533	C14	2.44	B Wall	70	123	795	654	376
600	610	C76	2.50	C Wall	95	125	902	738	582
600	610	C14	2.44	C Wall	95	125	902	738	582
675	686	C76	2.50	C Wall	102	141	965	807	664
675	686	C14	2.50	C Wall	102	141	965	807	664
750	762	C76	2.50	C Wall	108	141	1060	892	792
750	762	C14	2.44	C Wall	108	141	1060	892	792
900	914	C76	2.50	C Wall	121	141	1260	1062	1042
900	914	C14	2.50	C Wall	121	141	1260	1062	1042

Langley Concrete Group-Lombard Pre-cast Inc. Tongue & Groove Pipe Dimension

Pipe Diameter	Actual Diameter (mm) A	ASTM Class	Pipe Length (m) B	Size of Wall	Wall Thickness (mm) C	Spigot Length (mm) D	Bell Width (mm) E	Bell Diameter (mm) F	Pipe Weight (kg/m)
1050	1067	C76	2.50	B Wall	114	108	1295	1165	1086
1200	1219	C76	2.50	B Wall	127	108	1473	1337	1340
1350	1372	C76	2.50	B Wall	140	108	1651	1482	1670
1500	1524	C76	2.50	B Wall	152	121	1829	1647	2005
1800	1829	C76	2.50	B Wall	178	127	2184	1971	2790

Langley Concrete Group is a certified Q-Cast Plant, an American Concrete Pipe Association Third Party Certification for the manufacture of Pipe, Manhole, Box Culvert & Precast Items.



Quality Assurance of products manufactured by The Langley Concrete Group has been verified by the following third party certification programs



All Dimensions are in Millimeters. Unless otherwise Stated

Projection Method: THIRD ANGLE



LANGLEY (604) 533-1656
VICTORIA (250) 478-9581
CHILLIWACK 1-800 667-9600

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DESCRIPTION:

Vancouver Island B.C. Pipe Details
Lombard Pre-Cast Inc.

DRAWN BY: SR	JOB NO.
CHK BY: KS	DWG NO: P-V-1.0
DATE: July.31, 2018	
SCALE: 1:35	
SIZE 11 x 17	REV.
SHEET 1 OF 1	